

Amendments to Claims

Claims 1-4 (Cancelled)

5. **(Currently Amended)** A ~~manufacturing method of manufacturing a speaker using a~~ the voice coil insertion jig, ~~said method as set forth in claim 1 comprising the steps of:~~

a) ~~providing the voice coil insertion jig, the voice coil insertion jig including a~~ cylindrically-shaped base, a hollow cylindrical insertion part provided integrally on a lower surface of the base, a plurality of movable pieces provided integrally and perpendicularly on an outer circumference of an upper surface of the base such that a slit is between each of the plurality of movable pieces, an outside diameter defined by the plurality of movable pieces that is larger than an outside diameter of the insertion part, and a central boss provided above a center of the upper surface of the base that is separate from the movable pieces;

deforming ~~the a-plurality of moving-movable pieces~~ elastically toward ~~to~~ the central boss side, and inserting ~~the voice coil insertion jig~~ into a voice coil;

b) ~~restoring-causing the plurality of movable pieces elastic deformation, and holding to~~ elastically contact with and hold the voice coil ~~in with a the voice coil insertion jig~~;

e)-inserting the voice coil insertion jig holding the voice coil into a magnetic gap forming a magnetic circuit ~~of the speaker~~;

d)-adhering ~~an the inner circumference of a diaphragm of the speaker~~ to the voice coil, and adhering ~~an the outer circumference of the diaphragm to a frame of the speaker~~; and

e)-deforming the plurality of ~~moving-movable pieces~~ elastically toward ~~to~~ the central boss side, and extracting the voice coil insertion jig from the ~~magnetic gap~~ voice coil.

6. **(Withdrawn - Currently Amended)** A speaker manufactured ~~in with the~~ manufacturing method as set forth in claim 5.

Claims 7-16 (Cancelled)